



- NOTE**
1. THE BORE SHOULD HAVE A 0.038mm (0.0015") TAPER NARROWING FROM THE BOTTOM TO THE TOP
 2. THE BORE OF 13.4 GIVES A SWEEP VOLUME OF 2cc

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All dimensions are in mm unless otherwise stated.
 No dec pl : ± 0.5mm
 1 dec pl : ± 0.2mm
 2 dec pl : ± 0.1mm
 3 dec pl : ± 0.05mm
 angular : ± 0.2°
DO NOT SCALE



Drg By. MRN	Chk'd By.	Approved - date	Model Name cylinder	Date. 31/12/2011	Scale 2:1
Material. STEEL	Title. CYLINDER				
Finish. LAP BORE	Drg No. -	Sheet number. A4 1 of 1			